

## PRODUCT SPECIFICATION

### PREFORM CLEAR 10.5g

| Property   | Units | Specification                             | Method                                       |
|--|-------|---|--|
| Intrinsic Viscosity  | dl/g  | $\geq 0.74$                               | ISO 1628<br>(dichloroacetic acid as solvent) |
| Color Coordinate b* (Yellowness)   | ---   | $\leq 1.5$                                | ASTM D 6290                                  |
| Acetaldehyde content<br>(measured at 150°C for 60 min<br>on a ground preform sample) | ppm   | $\leq 5$ (average)<br>$\leq 6.3$ (indiv.) | ASTM F2013                                   |
| Weight   | g     | $10.5 \pm 0.2$                            | Internal (weight balance)                    |

All properties are measured, under laboratory conditions, by the analytical method shown. Different methods or conditions of analysis may give rise to different values. Purchased material will be accompanied by a Certificate of Analysis, with representative average values of each property.